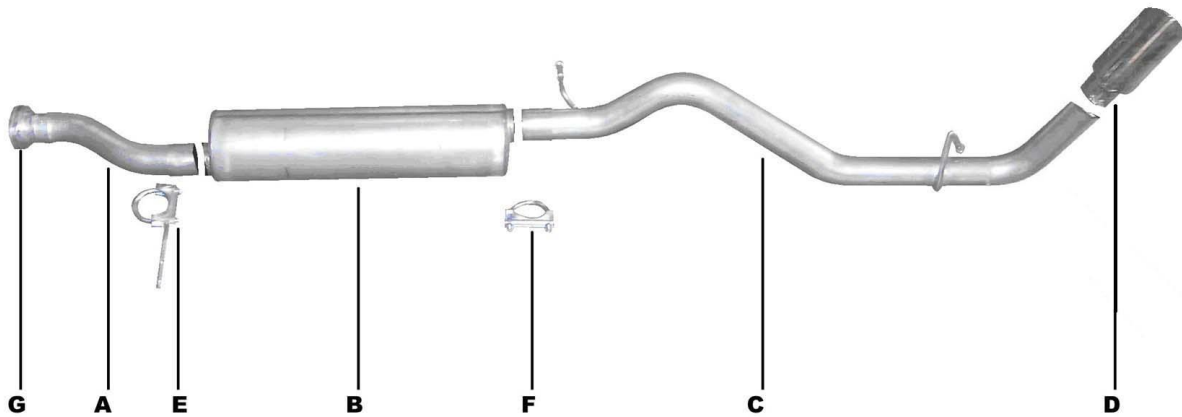




PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
CAT-BACK STAINLESS SINGLE EXHAUST
COLORADO/CANYON TRUCK 2.8L-3.5L 2/4WD
REGULAR CAB, SHORT BED

PART # 615564



ITEM	PART #	QUANTITY	DESCRIPTION
A	867-700611S	1	2½" STAINLESS HEADPIPE W/ FLG GP-102
B	788500S	1	SUPERFLOW STAINLESS MUFFLER
C	802-700549S	1	2½" STAINLESS TAILPIPE WITH HANGERS
D	500374	1	3½" STAINLESS TIP
E	4321	1	2½" FRONT MUFFLER HANGER
F	5757	2	2½" CLAMP
G	BO-1028	1	BOLT KIT FOR HEADPIPE
H	552-700413S	1	2½" STAINLESS EXIT PIPE

Thank you for purchasing our GIBSON EXHAUST SYSTEM for your vehicle. If you need any further assistance, please do not hesitate to call our Technical Department at 1-800-528-3044 Monday through Friday, 8:00 AM to 5:00 PM.

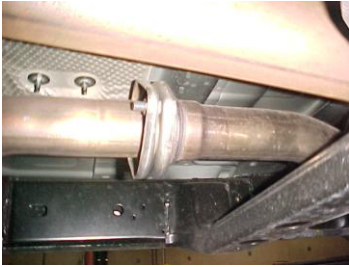
INSTALLATION INSTRUCTIONS

PART# 615564

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER THE TRUCK, SET THE PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!!!

SUGGESTED TOOLS:

1/2" , 9/16" , 15mm Socket & Wrench, WD-40, Jack Stand, Hacksaw



Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. To remove your stock exhaust Remove it from the 2-bolt flange located in front of the muffler. Then cut off your tailpipe. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and hangers.



Next, install rear tailpipe hanger # G it will be installed just in front of the rear bed mount on the drivers side.



Install head pipe # A on to your existing stock 2-bolt flange use bolt kit #G to secure. Leave loose until the whole system is installed.



Install drivers side tailpipe # C into muffler 1-1/2" to 2". Rotate until it touches the rear mount, use clamp # H to secure tailpipe to muffler. Do not tighten.

Install tailpipe #d into muffler 1 1/2" to 2". Insert welded hanger into rubber grommet. Use clamp # H to secure. Do not tighten.



Install muffler #B onto head pipe #A 1-1/2" to 2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Outlet of muffler will be level.



Install exit pipes # E onto tailpipe, use clamps # H to secure pipes together, do not tighten.



Next install front muffler hanger #E onto muffler. Insert hanger into rubber grommets. Do not tighten.



Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamp down securely. To clean stainless steel tip use any stainless steel cleaner and Scotch Brite pad.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, FUEL LINES, ETC.